



MEZGER Heftsysteme GmbH

Saganer Straße 24
D-90475 Nürnberg

Tel. +49 911 98494-0
Mail info@mezger.eu

Postfach (P.O.B.) 551170
D-90218 Nürnberg

Fax +49 911 98494-30
Internet www.mezger.eu

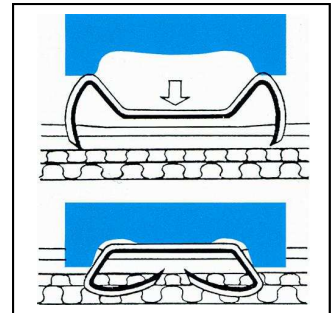
Common system
by means of
clinching anvils

INFO 907
Pos 5.8

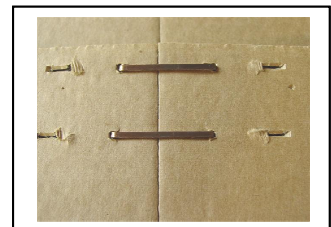
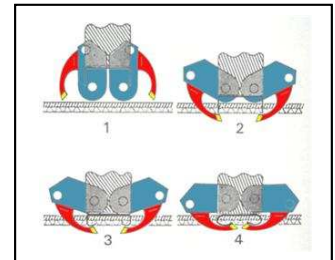
Pos 2.11
Pos A1-2.7

For closing filed folding boxes there is no possibility to clinch the staple on a customary counter-pressure. There are two different systems to effect the staple clinch from outside:

1. **MG® Blind stapling system:** A specially preformed TOP staple is being automatically clinched - see Blind Stapling Generally: (Models Blind Stapler TOP, TOP EH and TOP P, Stapling Head E 24 for coiled staples.



2. **Common system by means of clinching anvils:**
A staple with straight legs is being bent by clinching anvils inserted from outside: MEROLOCK 3, MEPA, MERO and JUMBO, Stapling Heads LRS + LRW for coiled staples.
 - Common staplers have two clinching anvils which pierce through the cardboard on either side of the staple. By means of these anvils the staple legs are clinched.
 - One has to make sure that the contents will not be damaged by the clinching anvils.
 - The penetration depth of all tools can be adjusted.



Pos. 2: Carton Stapler



Pos. Aut 1-2: Automatic Machines for Carton Closure.



Pos Aut 1-2: 1 – 3 Stapling boxes with overlapping flaps

Pos Aut 1-2: 4 – 5 Stapling boxes with adjoining flaps.