

SHM B 36-78/4X/MEV with 4 Stapling Heads B 36 - 78

Stapling large packages up to 4 layers of double wall corrugated carton



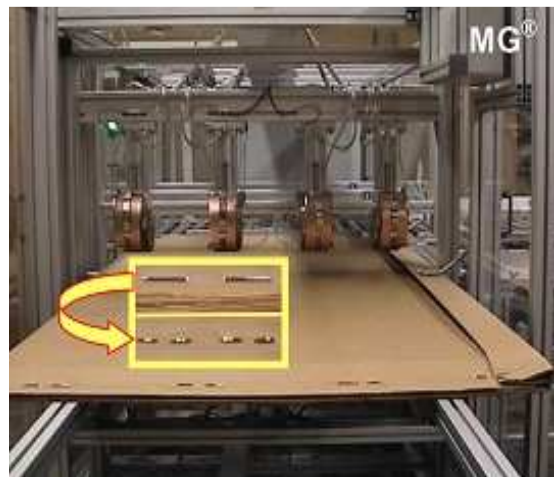
Stapling large packages up to 4 layers of double wall corrugated cardboard (wrap around cartons for packing steel sheets).

The packed and folded wrap around carton will be put onto the two roller conveyors in front of the machine and pushed into the device to a stop.

When triggering the 2-hand valve the carton will be centred automatically and a total of 9 staples is positioned at the front side. Each stapling is activated individually by shifting the heads, thus activating 2 x 4 stapling operations and one additional at the rim.

Then the carton will be pulled out to a certain extent in order to staple the rear side the same way. Then the carton is pulled out and can be removed.

Output: approx. 40 seconds each carton sheet.



Technical data:**Automatic Stapling Device
SHM B 36-78 / 4X / MEV**

Stapling large sheets of triple wall corrugated cardboard (wrap around cartons for packing steel sheets).

Output: approx. 40 seconds/carton sheet.

Equipment:

4 pneumatic stapling heads B 36 - 78
for coiled staples M B 78 4
(4000 staples per coil).
Main frame with safety doors.
2 roller conveyors at front side.

Pneumatic sequential control with operating panel.
2-hand valve.
Emergency stop button.

Dimensions:

Width approx. 4300 mm.
Depths approx. 2600 mm.
Height: approx. 2000 mm.
Weight: approx 1500 kg.

Sound pressure level: >70db.
Air pressure 6 bars.
Air consumption: approx. 6 l / min.
at 6 bars/stapling.

Equipped with 20 l pressure tank
to compensate pressure oscillations.

Pneumatic maintenance unit.

